# #53 Drill Size

Number (wire gauge) drill · decimal inch and millimetre equivalents

DIAMETER

**#53** = 0.0595 in = 1.51 mm

## Closest sizes in other systems

| SYSTEM | DRILL | INCH | DIFFERENCE |
|---|---|---|---|
| **Fractional drill** | 1/16" | 0.0625 | +0.0030 in |
| **Metric drill** | 1.5 mm | 0.0591 | −0.0004 in |

## Nearby drill sizes

| DRILL | TYPE | INCH | MM |
|---|---|---|---|
| **#56** | number | 0.0465 | 1.18 |
| **3/64"** | fractional | 0.0469 | 1.19 |
| **1.25 mm** | metric | 0.0492 | 1.25 |
| **#55** | number | 0.0520 | 1.32 |
| **#54** | number | 0.0550 | 1.40 |
| **1.5 mm** | metric | 0.0591 | 1.50 |
| **#53** | number | 0.0595 | 1.51 |
| **1/16"** | fractional | 0.0625 | 1.59 |
| **1.6 mm** | metric | 0.0630 | 1.60 |
| **#52** | number | 0.0635 | 1.61 |
| **#51** | number | 0.0670 | 1.70 |
| **#50** | number | 0.0700 | 1.78 |
| **#49** | number | 0.0730 | 1.85 |

## Used for

| THREAD / SCREW | USE |
|---|---|
| **1-64 UNC** | Tap drill (67% thread) |
| **1-72 UNF** | Tap drill (75% thread) |

## Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.



End view, 1.51 mm

**Enlarged 4x (not to actual size):**









Scan for the interactive version:

**whatsizeis.com/drill/number-53/**

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/