#23 Drill Size

Number (wire gauge) drill · decimal inch and millimetre equivalents

DIAMETER

#23 = 0.1540 in = 3.91 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	5/32"	0.1563	+0.0023 in
Metric drill	3.9 mm	0.1535	−0.0005 in

Nearby drill sizes

DRILL	TYPE	INCH	MM
#28	number	0.1405	3.57
9/64"	fractional	0.1406	3.57
#27	number	0.1440	3.66
#26	number	0.1470	3.73
#25	number	0.1495	3.80
#24	number	0.1520	3.86
#23	number	0.1540	3.91
5/32"	fractional	0.1563	3.97
#22	number	0.1570	3.99
4 mm	metric	0.1575	4.00
#21	number	0.1590	4.04
#20	number	0.1610	4.09
4.2 mm	metric	0.1654	4.20

Used for

THREAD / SCREW	USE
#6	Clearance hole, normal fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.









Scan for the interactive version:

whatsizeis.com/drill/number-23/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/