#22 Drill Size

Number (wire gauge) drill · decimal inch and millimetre equivalents

DIAMETER

#22 = 0.1570 in = 3.99 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	5/32"	0.1563	−0.0008 in
Metric drill	4 mm	0.1575	+0.0005 in

Nearby drill sizes

DRILL	TYPE	INCH	MM
#27	number	0.1440	3.66
#26	number	0.1470	3.73
#25	number	0.1495	3.80
#24	number	0.1520	3.86
#23	number	0.1540	3.91
5/32"	fractional	0.1563	3.97
#22	number	0.1570	3.99
4 mm	metric	0.1575	4.00
#21	number	0.1590	4.04
#20	number	0.1610	4.09
4.2 mm	metric	0.1654	4.20
#19	number	0.1660	4.22
#18	number	0.1695	4.31

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.









Scan for the interactive version:

whatsizeis.com/drill/number-22/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/