Letter R Drill Size

Letter drill · decimal inch and millimetre equivalents

DIAMETER

R = 0.3390 in = 8.61 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	11/32"	**0.3438**	**+0.0047 in**
Metric drill	8.6 mm	**0.3386**	**−0.0004 in**

Nearby drill sizes

DRILL	TYPE	INCH	MM
8 mm	metric	**0.3150**	**8.00**
O	letter	**0.3160**	**8.03**
P	letter	**0.3230**	**8.20**
21/64"	fractional	**0.3281**	**8.33**
Q	letter	**0.3320**	**8.43**
8.5 mm	metric	**0.3346**	**8.50**
R	letter	**0.3390**	**8.61**
11/32"	fractional	**0.3438**	**8.73**
8.8 mm	metric	**0.3465**	**8.80**
S	letter	**0.3480**	**8.84**
9 mm	metric	**0.3543**	**9.00**
T	letter	**0.3580**	**9.09**
23/64"	fractional	**0.3594**	**9.13**

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.





End view, 8.61 mm





Scan for the interactive version:

whatsizeis.com/drill/letter-r/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/