Letter Q Drill Size

Letter drill · decimal inch and millimetre equivalents

DIAMETER

Q = 0.3320 in = 8.43 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	21/64"	**0.3281**	**−0.0039 in**
Metric drill	8.4 mm	**0.3307**	**−0.0013 in**

Nearby drill sizes

DRILL	TYPE	INCH	MM
N	letter	**0.3020**	**7.67**
5/16"	fractional	**0.3125**	**7.94**
8 mm	metric	**0.3150**	**8.00**
O	letter	**0.3160**	**8.03**
P	letter	**0.3230**	**8.20**
21/64"	fractional	**0.3281**	**8.33**
Q	letter	**0.3320**	**8.43**
8.5 mm	metric	**0.3346**	**8.50**
R	letter	**0.3390**	**8.61**
11/32"	fractional	**0.3438**	**8.73**
8.8 mm	metric	**0.3465**	**8.80**
S	letter	**0.3480**	**8.84**
9 mm	metric	**0.3543**	**9.00**

Used for

THREAD / SCREW	USE
3/8-24 UNF	Tap drill (79% thread)
5/16	Clearance hole, close fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.





End view, 8.43 mm





Scan for the interactive version:

whatsizeis.com/drill/letter-q/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/