Letter B Drill Size

Letter drill · decimal inch and millimetre equivalents

DIAMETER

B = 0.2380 in = 6.05 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	15/64"	**0.2344**	**−0.0036 in**
Number drill	#1	**0.2280**	**−0.0100 in**
Metric drill	6 mm	**0.2362**	**−0.0018 in**

Nearby drill sizes

DRILL	TYPE	INCH	MM
7/32"	fractional	**0.2188**	**5.56**
#2	number	**0.2210**	**5.61**
#1	number	**0.2280**	**5.79**
A	letter	**0.2340**	**5.94**
15/64"	fractional	**0.2344**	**5.95**
6 mm	metric	**0.2362**	**6.00**
B	letter	**0.2380**	**6.05**
C	letter	**0.2420**	**6.15**
D	letter	**0.2460**	**6.25**
E	letter	**0.2500**	**6.35**
1/4"	fractional	**0.2500**	**6.35**
6.5 mm	metric	**0.2559**	**6.50**
F	letter	**0.2570**	**6.53**

Used for

THREAD / SCREW	USE
#12	Clearance hole, normal fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.









Scan for the interactive version:

whatsizeis.com/drill/letter-b/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/