22 mm Drill Size

Metric drill · decimal inch and millimetre equivalents

DIAMETER

22 mm = 0.8661 in = 22.00 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	55/64"	**0.8594**	**−0.0068 in**

Nearby drill sizes

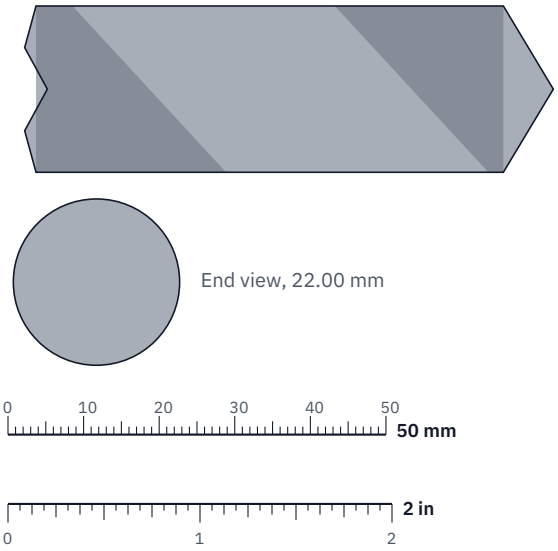
DRILL	TYPE	INCH	MM
20.5 mm	metric	**0.8071**	**20.50**
13/16"	fractional	**0.8125**	**20.64**
21 mm	metric	**0.8268**	**21.00**
53/64"	fractional	**0.8281**	**21.03**
27/32"	fractional	**0.8438**	**21.43**
55/64"	fractional	**0.8594**	**21.83**
22 mm	metric	**0.8661**	**22.00**
7/8"	fractional	**0.8750**	**22.23**
22.5 mm	metric	**0.8858**	**22.50**
57/64"	fractional	**0.8906**	**22.62**
23 mm	metric	**0.9055**	**23.00**
29/32"	fractional	**0.9063**	**23.02**
59/64"	fractional	**0.9219**	**23.42**

Used for

THREAD / SCREW	USE
M24 x 2	Tap drill (77% thread)
M20	Clearance hole, normal fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.



Scan for the interactive version:

whatsizeis.com/drill/22mm/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/