20 mm Drill Size

Metric drill · decimal inch and millimetre equivalents

DIAMETER

20 mm = 0.7874 in = 20.00 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	25/32"	**0.7813**	**−0.0062 in**

Nearby drill sizes

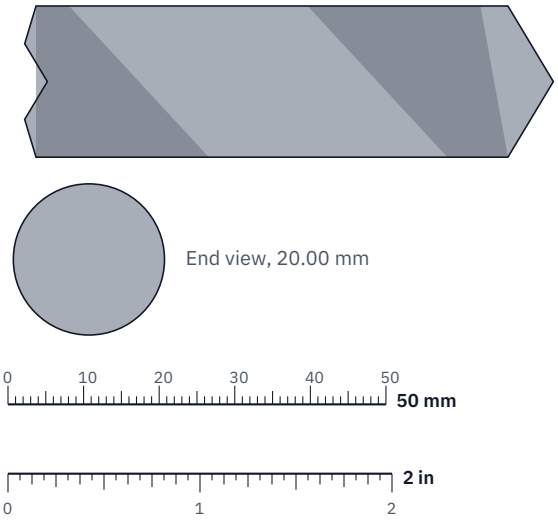
DRILL	TYPE	INCH	MM
47/64"	fractional	**0.7344**	**18.65**
19 mm	metric	**0.7480**	**19.00**
3/4"	fractional	**0.7500**	**19.05**
49/64"	fractional	**0.7656**	**19.45**
19.5 mm	metric	**0.7677**	**19.50**
25/32"	fractional	**0.7813**	**19.84**
20 mm	metric	**0.7874**	**20.00**
51/64"	fractional	**0.7969**	**20.24**
20.5 mm	metric	**0.8071**	**20.50**
13/16"	fractional	**0.8125**	**20.64**
21 mm	metric	**0.8268**	**21.00**
53/64"	fractional	**0.8281**	**21.03**
27/32"	fractional	**0.8438**	**21.43**

Used for

THREAD / SCREW	USE
M22 x 2	Tap drill (77% thread)
M18	Clearance hole, normal fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.



Scan for the interactive version:

whatsizeis.com/drill/20mm/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/