1 mm Drill Size

Metric drill · decimal inch and millimetre equivalents

DIAMETER

1 mm = 0.0394 in = 1.00 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	3/64"	**0.0469**	**+0.0075 in**
Number drill	#61	**0.0390**	**−0.0004 in**

Nearby drill sizes

DRILL	TYPE	INCH	MM
#65	number	**0.0350**	**0.89**
#64	number	**0.0360**	**0.91**
#63	number	**0.0370**	**0.94**
0.95 mm	metric	**0.0374**	**0.95**
#62	number	**0.0380**	**0.97**
#61	number	**0.0390**	**0.99**
1 mm	metric	**0.0394**	**1.00**
#60	number	**0.0400**	**1.02**
#59	number	**0.0410**	**1.04**
#58	number	**0.0420**	**1.07**
#57	number	**0.0430**	**1.09**
1.1 mm	metric	**0.0433**	**1.10**
#56	number	**0.0465**	**1.18**

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.

End view, 1.00 mm

Enlarged 10x (not to actual size):







Scan for the interactive version:

whatsizeis.com/drill/1mm/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/