18 mm Drill Size

Metric drill · decimal inch and millimetre equivalents

DIAMETER

18 mm = 0.7087 in = 18.00 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	45/64"	0.7031	−0.0055 in

Nearby drill sizes

DRILL	TYPE	INCH	MM
21/32"	fractional	0.6563	16.67
17 mm	metric	0.6693	17.00
43/64"	fractional	0.6719	17.07
11/16"	fractional	0.6875	17.46
17.5 mm	metric	0.6890	17.50
45/64"	fractional	0.7031	17.86
18 mm	metric	0.7087	18.00
23/32"	fractional	0.7188	18.26
18.5 mm	metric	0.7283	18.50
47/64"	fractional	0.7344	18.65
19 mm	metric	0.7480	19.00
3/4"	fractional	0.7500	19.05
49/64"	fractional	0.7656	19.45

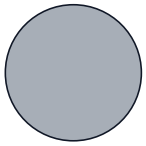
Used for

THREAD / SCREW	USE
M20 x 2	Tap drill (77% thread)

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.





End view, 18.00 mm





Scan for the interactive version:

whatsizeis.com/drill/18mm/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/