18.5 mm Drill Size

Metric drill · decimal inch and millimetre equivalents

DIAMETER

18.5 mm = 0.7283 in = 18.50 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Fractional drill	47/64"	**0.7344**	**+0.0060 in**

Nearby drill sizes

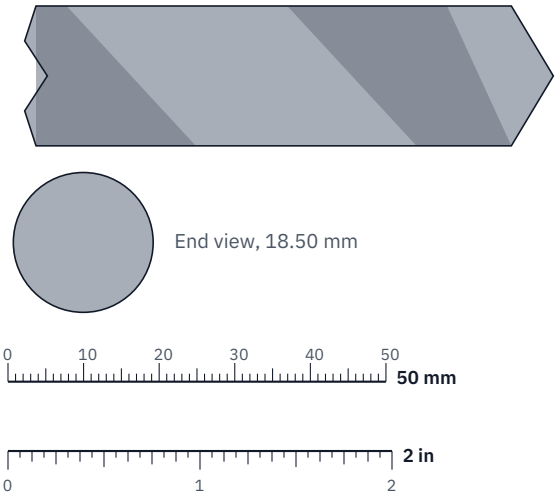
DRILL	TYPE	INCH	MM
43/64"	fractional	**0.6719**	**17.07**
11/16"	fractional	**0.6875**	**17.46**
17.5 mm	metric	**0.6890**	**17.50**
45/64"	fractional	**0.7031**	**17.86**
18 mm	metric	**0.7087**	**18.00**
23/32"	fractional	**0.7188**	**18.26**
18.5 mm	metric	**0.7283**	**18.50**
47/64"	fractional	**0.7344**	**18.65**
19 mm	metric	**0.7480**	**19.00**
3/4"	fractional	**0.7500**	**19.05**
49/64"	fractional	**0.7656**	**19.45**
19.5 mm	metric	**0.7677**	**19.50**
25/32"	fractional	**0.7813**	**19.84**

Used for

THREAD / SCREW	USE
M20 x 1.5	Tap drill (77% thread)
M16	Clearance hole, loose fit

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.



Scan for the interactive version:

whatsizeis.com/drill/18-5mm/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/