1 in Drill Size

Fractional drill · decimal inch and millimetre equivalents

DIAMETER

1" = 1.0000 in = 25.40 mm

Closest sizes in other systems

SYSTEM	DRILL	INCH	DIFFERENCE
Metric drill	25.5 mm	**1.0039**	**+0.0039 in**

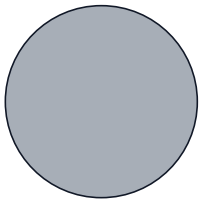
Nearby drill sizes

DRILL	TYPE	INCH	MM
15/16"	fractional	**0.9375**	**23.81**
24 mm	metric	**0.9449**	**24.00**
61/64"	fractional	**0.9531**	**24.21**
31/32"	fractional	**0.9688**	**24.61**
25 mm	metric	**0.9843**	**25.00**
63/64"	fractional	**0.9844**	**25.00**
1"	fractional	**1.0000**	**25.40**
25.5 mm	metric	**1.0039**	**25.50**
26.5 mm	metric	**1.0433**	**26.50**
28 mm	metric	**1.1024**	**28.00**
28.5 mm	metric	**1.1220**	**28.50**
29 mm	metric	**1.1417**	**29.00**
29.5 mm	metric	**1.1614**	**29.50**

Actual size

Print at 100% scale ("Actual size", not "Fit to page"). Check with the rulers below.





End view, 25.40 mm





Scan for the interactive version:

whatsizeis.com/drill/1-inch/

Number and letter drill diameters per ASME B94.11M; 1 in = 25.4 mm exactly. Method: whatsizeis.com/how-we-calculate/